



Fight friction and reduce costs with long-wearing Trackstar UHMW Belt and Chain Guides. Available from stock, Fenner Drives offers the widest range of standard profiles for use in guiding belts, chain and cables in industry. Standard crowned and flat versions are also available for use in guide rail systems.

- Wide variety of standard products in stock ready to ship today freight pre-paid!
- Free three-day shipping via FedEx®!
- Two-piece modular design simplifies installation and replacement.
- State of the art manufacturing process provides broad range of custom capabilities.
- Special lengths (up to 240") available consult factory.

### **Trackstar Material Choices**

Our standard Trackstar Guides are produced using only the highest quality virgin black UHMW-PE material to ensure minimum friction and maximum wear resistance. Standard profiles are available off the shelf, ready to ship today, with free shipping. We can also provide white or custom-colored UHMW. And for special applications, we can supply guides from enhanced UHMW with just a short lead-time.

Material	Advantage
UHMW-PE White	FDA/USDA approved material
Cross-Linked	Improved wear resistance and reduced thermal expansion
Glass-Filled	Reduced cold flow, superior wear resistance
Anti-Static	Electrically conductive to reduce static build-up
Heat-Stabilized	For high temperature applications
Oil-Filled	Reduced coefficient of friction; FDA/USDA approved material
<b>UV-Stabilized</b>	Extends life up to five times in outdoor applications
MoS <sub>2</sub> -Filled	Dry lubricants for significantly reduced coefficient of friction
Teflon®	Lowest coefficient of friction available Continuous service temperature up to 450°F

## **Trackstar Physical Properties**

			_			_				
	ASTM Test	UHMW-PE	Cross-Linked	Glass-Filled	Anti-Static	Heat-Stabilized	Oil-Filled	<b>UV-Stabilized</b>	MOs2-Filled	Teflon <sup>®</sup>
Density (gm/cm3)	D792	.930 — .936	0.932	0.960	0.930	.930 — .936	.930 — .936	.930 — .936	.950 — .960	2.200
Tensile Strength at yield (psi at 73°F)	D638	3100	2900	2700	3100	2600 – 3200	200 – 3200	3100	>3200	4700
Elongation at break (% at 73°F)	D638	350	300	265	290	>290	289	359	N/A	175
Relative volumetric abrasion loss*	N/A	100	85	75	100	100	100 – 110	100	85	N/A
Coefficient of friction on steel 73° F Static	N/A	.15 – .20	.15 – .20	.15 – .20	.15 — .20	.15 – .20	.15 – .20	.15 – .20	.10 – .15	0.20
Coefficient of friction on steel 73° F Dynamic	N/A	.10 – .20	.10 – .20	.10 – .20	.10 — .20	.10 – .15	.10 – .15	.10 – .29	.07 – .10	.05 – .08
Hardness 73° F (Shore D)	D785	62 – 66	62 – 67	62 – 67	63 – 68	62 – 66	63	60	62 – 66	58
Coefficient of linear thermal expansion (in/in/°F)	D696	1.1 x 10 <sup>-4</sup>	1.0 x 10 <sup>-4</sup>	1.0 x 10 <sup>-4</sup>	1.1 x 10 <sup>-4</sup>	1.0 x 10 <sup>-4</sup>	5.5 x 10 <sup>-5</sup>			
Continuous Service Temp in air (max) (°F)	D696	N/A	180	180	180	230	180	180	180	450
Volume Resistivity (Ohm/cm)	D257	>10 <sup>15</sup>	>10 <sup>15</sup>	>10 <sup>15</sup>	$10^4 - 10^8$	10 <sup>6</sup>	>10 <sup>15</sup>	>10 <sup>15</sup>	>10 <sup>15</sup>	1018

<sup>\*</sup> Industry standard testing method using slurry of 60% aluminum oxide and 40% water at a rotation speed of 1750 rpm for two hours. A lower number indicates better abrasion resistance.

### **Trackstar Chemical Resistance**

and a	UHMW-PE Enhanced UHMV	V <sup>*</sup> Teflon	
Acids, Weak Acids, Strong Alkalies, Weak Alkalies, Strong	S L S	\$ \$ \$	S — Suitable L — Limited Suitability U — Unsuitable
Hydrocarbons, Aromatic Hydrocarbons, Aliphatic Ketones Ethers	, , , ,	\$ \$ \$ \$	* Enhanced UHMW includes all the materials listed on page 2 except Teflon. Teflon has different chemical resistance properties as indicated.
Esters Alcohols Inorganic Salt Solutions Continuous Sunlight	S S S U	\$ \$ \$ \$	Disclaimer: Fenner Drives accepts no responsibility nor makes any claims regarding suitability for a particular use or purpose.

ROUND BELT GUIDE WITH MOUNTING CHANNEL	Belt Diameter	Part # Galv. Channel	Part # SS Channel	Part # Alum. Channel	Channel Type	A	В	D	Н	
	3/16"	GB1006-3G	GB1006-3S	GB1006-3A	С3	0.59	0.79	0.79	0.13	
<u> </u>	1/4"	GB1000-3G	GB1000-3S	GB1000-3A	<i>C3</i>	0.59	0.79	0.79	0.16	
<b>→</b> ↑ ↑	5/16"	GB1001-3G	GB1001-3S	GB1001-3A	С3	0.59	0.79	0.79	0.19	
	3/8"	GB1002-5G	GB1002-5S		<i>C5</i>	0.59	1.10	0.83	0.22	
	1/2"	GB1003-5G	GB1003-5S		<i>C5</i>	0.59	1.10	0.83	0.28	
В	9/16"	GB1004-5G	GB1004-5S		<i>C5</i>	0.59	1.10	0.83	0.32	
	5/8"	GB1005-5G	GB1005-5S		<i>C5</i>	0.71	1.10	0.94	0.35	
	3/4"	GB1007-5G	GB1007-5S		<i>C5</i>	1.02	1.10	1.25	0.41	

ROUND BELT GUIDE	Belt Diameter	Part #	A	В	Н
	3/16"	NC1006	0.38	0.75	0.13
I	1/4"	NC1000	0.38	0.75	0.16
<del>\</del>	5/16"	NC1001	0.50	0.75	0.19
	3/8"	NC1002	0.63	1.00	0.22
Н	1/2"	NC1003	0.75	1.25	0.28
	9/16"	NC1004	1.00	1.25	0.32
	5/8"	NC1005	1.00	1.25	0.35
	3/4"	NC1007	1.00	1.50	0.41

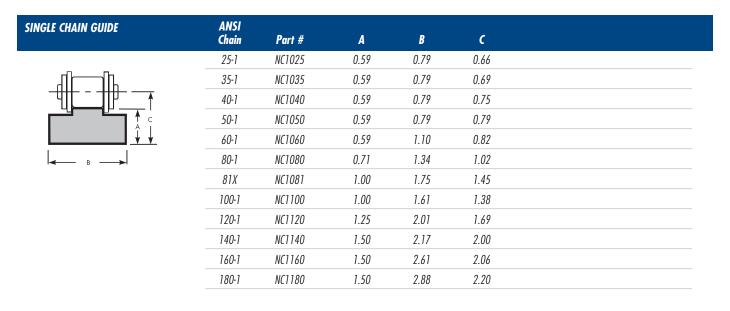
V-BELT GUIDE WITH MOUNTING CHANNEL	V-Belt Size	Part # Galv. Channel	Part # SS Channel	Part # Alum. Channel	Channel Type	A	В	D	Н
1	3L	GB2000-3G	GB2000-3S	GB2000-3A	С3	0.59	0.79	0.79	0.16
<u>+</u>	A/4L	GB2001-3G	GB2001-3S	GB2001-3A	С3	0.59	0.79	0.79	0.20
	B/5L	GB2002-5G	GB2002-5S		<i>C5</i>	0.59	1.10	0.83	0.29
	С	GB2003-5G	GB2003-5S		<i>C5</i>	0.71	1.10	0.94	0.40

V-BELT GUIDE	V-Belt Size	Part #	A	В	Н
ı	3L	NC2000	0.38	0.79	0.16
<del>\</del>	A/4L	NC2001	0.50	0.79	0.20
	B/5L	NC2002	0.63	1.10	0.29
↑   ĵ	С	NC2003	0.75	1.10	0.40

FLAT BELT GUIDE WITH MOUNTING CHANNEL	Belt Width	Part # Galv. Channel	Part # SS Channel	Channel Type	A	В	c	D	Н	
	3/4"	GB3000-5G	GB3000-5S	C5	0.71	1.10	1.10	0.95	0.25	
<u>↓                                    </u>	1"	GB3001-5G	GB3001-5S	<i>C5</i>	0.71	1.10	1.34	0.95	0.25	

FLAT GUIDE WITH MOUNTING CHANNEL	Part # Galv. Channel	Part # SS Channel	Part # Alum. Channel	Channel Type	A	В	D	
	GR2001-3G	GR2001-3S	GR2001-3A	С3	0.39	0.79	0.59	
<u> </u>	GR2002-5G	GR2002-5S		<i>C5</i>	0.39	1.10	0.65	
	GR2003-9G	GR2003-9S		С9	0.59	1.50	0.98	
<u></u>								

SINGLE CHAIN GUIDE WITH MOUNTING CHANNEL	ANSI Chain	Part # Galv. Channel	Part # SS Channel	Part # Alum. Channel	Channel Type	A	В	c	D	E
_	25-1	GC1025-3G	GC1025-3S	GC1025-3A	С3	0.59	0.79	0.86	0.79	0.79
	35-1	GC1035-3G	GC1035-3S	GC1035-3A	С3	0.59	0.79	0.89	0.79	0.79
	40-1	GC1040-3G	GC1040-3S	GC1040-3A	СЗ	0.59	0.79	0.95	0.79	0.79
	50-1	GC1050-3G	GC1050-3S	GC1050-3A	С3	0.59	0.79	0.99	0.79	0.79
	60-1	GC1060-5G	GC1060-5S		<i>C5</i>	0.59	1.10	1.06	0.83	1.10
	80-1	GC1080-5G	GC1080-5S		<b>C</b> 5	0.71	1.10	1.26	0.95	1.34
← B →	81X	GC1081-5G	GC1081-5S		<b>C</b> 5	1.25	1.10	1.95	1.50	1.75
	100-1	GC1100-9G	GC1100-9S		С9	0.79	1.50	1.54	1.16	1.75
	120-1	GC1120-9G	GC1120-9S		С9	0.79	1.50	1.60	1.16	2.12



DOUBLE CHAIN GUIDE WITH MOUNTING CHANNEL	ANSI Chain	Part # Galv. Channel	Part # SS Channel	Part # Alum. Channel	Channel Type	A	В	c	D	E
	25-2	GC2025-3G	GC2025-3S	GC2025-3A	С3	0.44	0.79	0.72	0.65	0.79
	35-2	GC2035-3G	GC2035-3S	GC2035-3A	С3	0.59	0.79	0.89	0.79	0.57*
~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	40-2	GC2040-3G	GC2040-3S	GC2040-3A	С3	0.59	0.79	0.95	0.79	0.85
	50-2	GC2050-5G	GC2050-5S		<i>C5</i>	0.59	1.10	1.03	0.83	1.06
	60-2	GC2060-5G	GC2060-5S		<i>C5</i>	0.59	1.10	1.06	0.83	1.34
■ B →	80-2	GC2080-9G	GC2080-9S		<i>C9</i>	0.79	1.50	1.47	1.16	1.75
I <del>≪</del> E →	100-2	GC2100-9G	GC2100-9S		<i>C9</i>	0.79	1.50	1.54	1.16	2.12

<sup>\*</sup>Width smaller than channel.

DOUBLE CHAIN GUIDE	ANSI Chain	Part #	A	В	c
	25-2	NC2025	0.59	0.78	0.66
	35-2	NC2035	0.59	0.78	0.69
	40-2	NC2040	0.85	0.85	1.00
<b>↑</b> c A I	50-2	NC2050	1.07	1.07	1.27
_ + +	60-2	NC2060	1.34	1.34	1.57
В ———	80-2	NC2080	1.75	1.75	2.06

SINGLE CHAIN GUIDE WITH MOUNTING CHANNEL	ANSI Chain	Part # Galv. Channel	Part # SS Channel	Part # Alum. Channel	Channel Type	A	В	D
ı	25-1	GC3525-3G	GC3525-3S	GC3525-3A	С3	0.59	0.79	0.80
	35-1	GC3535-3G	GC3535-3S	GC3535-3A	СЗ	0.59	0.79	0.80
	40-1	GC3540-3G	GC3540-3S	GC3540-3A	С3	0.59	0.79	0.80
	50-1	GC3550-5G	GC3550-5S		<i>C5</i>	0.71	1.10	0.96
	60-1	GC3560-5G	GC3560-5S		<i>C5</i>	0.71	1.10	0.96
	80-1	GC3580-9G	GC3580-9S		С9	0.79	1.50	1.16

SINGLE CHAIN GUIDE	ANSI Chain	Part #	A	В
1	25-1	NC3525	0.59	0.78
	35-1	NC3535	0.59	0.78
	40-1	NC3540	0.59	0.78
	50-1	NC3550	0.71	1.10
Î	60-1	NC3560	0.71	1.10
	80-1	NC3580	0.79	1.50

WITH MOUNTING CHANNEL

ANSI Chain	Part # Galv. Channel	Part # SS Channel	Part # Alum. Channel	Channel Type	A	В	c	D	L
25-1	GC3625-3G	GC3625-3S	GC3625-3A	С3	0.80	0.79	0.15	1.01	0.11
35-1	GC3635-3G	GC3635-3S	GC3635-3A	С3	0.80	0.79	0.22	1.01	0.17
40-1	GC3640-5G	GC3640-5S		<i>C5</i>	1.01	1.10	0.33	1.35	0.29
50-1	GC3650-9G	GC3650-9S		С9	1.24	1.50	0.42	1.49	0.35
60-1	GC3660-9G	GC3660-9S		С9	1.66	1.50	0.49	2.03	0.47
80-1	GC3680-9G	GC3680-9S		С9	2.26	1.50	0.65	2.63	0.60

<b>←</b> В <b>→</b>	

SINGLE CHAIN GUIDE

SINGLE CHAIN GUIDE

ANSI Chain	Part #	A	В	L
25-1	NC3625	0.88	0.79	0.11
35-1	NC3635	0.88	0.79	0.17
40-1	NC3640	1.05	1.10	0.29
50-1	NC3650	1.43	1.50	0.35
60-1	NC3660	1.85	1.50	0.47

WITH MOUNTING CHANNEL	
- C	

ANSI Chain	Part # Galv. Channel	Part # SS Channel	Channel Type	A	В	C	D	
25-1	GS1025-9G	GS1025-9S	С9	0.11	1.50	0.15	0.71	
35-1	GS1035-0G	GS1035-0S	C10	0.17	1.18	0.22	0.94	
40-1	GS1040-0G	GS1040-0S	C10	0.29	1.18	0.33	0.94	
50-1	GS1050-0G	GS1050-0S	C10	0.35	1.18	0.42	0.94	
60-1	GS1060-0G	GS1060-0S	C10	0.47	1.18	0.49	1.13	
80-1	GS1080-1G	GS1080-1S	C11	0.60	1.77	0.65	1.58	
100-1	GS1100-1G	GS1100-1S	C11	0.73	1.77	0.78	1.58	

SINGLE CHAIN GUIDE WITH MOUNTING CHANNEL
C A A D D

ANSI Chain	Part # Galv. Channel	Part # SS Channel	Part # Alum. Channel	Channel Type	A	В	c	D	E
35-1	GT1035-3G	GT1035-3S	GT1035-3A	С3	0.62	0.79	0.70	1.35	0.73
40-1	GT1040-3G	GT1040-3S	GT1040-3A	С3	0.64	0.79	0.63	1.33	0.69
50-1	GT1050-3G	GT1050-3S	GT1050-3A	С3	0.83	0.79	0.60	1.67	0.84
60-1	GT1060-5G	GT1060-5S		<i>C5</i>	0.91	1.10	0.85	1.83	0.92

Trackstar Guides are supplied in 120" standard lengths. Dimensions are in inches and are for reference only.

## **Double Pitch Chain Guides**

STYLE A	PART #	CHAIN #	A	В	C	D	E	F	
	DPA2040	2040	0.31	1.25	0.19	-	0.88	-	
▼ B →     ▼ E →	DPA2050	2050	0.38	1.25	0.22	-	1.00	-	
	DPA2060	2060	0.38	1.50	0.19		1.25	-	
	DPA2080	2080	0.50	2.00	0.25		1.56	-	
CA	DPA2100	2100	0.63	2.25	0.31		1.88	-	
	DPA2120	2120	0.63	2.75	0.25		2.25	-	
	DPA2081	81X	1.00	3.00	0.38		2.50	-	

DPB2040       2040       0.31       1.25       0.19       -       0.88         DPB2050       2050       0.38       1.25       0.22       -       1.00         DPB2060       2060       0.38       1.50       0.19       -       1.25         DPB2080       2080       0.50       2.00       0.25       -       1.56         DPB2100       2100       0.63       2.25       0.31       -       1.88	F	E	D	C	В	A	CHAIN #	PART #	STYLE B
DPB2060 2060 0.38 1.50 0.19 - 1.25 DPB2080 2080 0.50 2.00 0.25 - 1.56	•	0.88	-	0.19	1.25	0.31	2040	DPB2040	
DPB2080 2080 0.50 2.00 0.25 - 1.56	-	1.00	-	0.22	1.25	0.38	2050	DPB2050	В ————
	-	1.25	-	0.19	1.50	0.38	2060	DPB2060	E
DPB2100 2100 0.63 2.25 0.31 - 1.88	-	1.56	-	0.25	2.00	0.50	2080	DPB2080	
	-	1.88		0.31	2.25	0.63	2100	DPB2100	C A
T 1 DPB2120 2120 0.63 2.75 0.25 - 2.25	-	2.25		0.25	2.75	0.63	2120	DPB2120	13 7 45°

STYLE C	PART #	CHAIN #	A	В	C	D	E	F	
	DPC2040	2040	0.31	1.00	0.14	0.08	0.69	0.25	
← E →	DPC2050	2050	0.38	1.25	0.19	0.10	0.81	0.31	
	DPC2060	2060	0.50	1.50	0.21	0.12	1.13	0.44	
C A	DPC2080	2080	0.50	2.00	0.25	0.13	1.44	0.56	

STYLE D	PART #	CHAIN #	A	В	C	D	E	F	
	DPD2040	2040	0.31	1.00	0.08	-	-	0.25	
В ———	DPD2050	2050	0.31	1.25	0.10	-	-	0.31	
→ F ← C	DPD2060	2060	0.31	1.25	0.12	-	-	0.44	
	DPD2080	2080	0.38	1.50	0.13	-	-	0.56	
A	DPD2100	2100	0.50	2.00	0.21	-	-	0.69	
	DPD2120	2120	0.50	2.25	0.26		•	0.94	

STYLE E	PART #	CHAIN #	A	В	C	D	E	F	
	DPE2040	2040	0.31	1.00	0.08	-	-	0.25	
B	DPE2050	2050	0.31	1.25	0.10	-	-	0.31	
	DPE2060	2060	0.31	1.25	0.12	-	-	0.44	
	DPE2080	2080	0.38	1.50	0.13	-	-	0.56	
	DPE2100	2100	0.50	2.00	0.21	-	-	0.69	
.13 X 45* X2	DPE2120	2120	0.50	2.25	0.26	-	-	0.94	

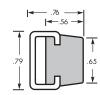
### **Guide Rails**

**C3 GUIDE RAILS** 

White.

PROFILE	COLOR	Stainless Steel Channel	Aluminum Channel	Galvanized Channel
Crowned	Black	GR1000-3S120.00	GR1000-3A120.00	GR1000-3G120.00
Crowned	White	GR1001-3S120.00	GR1001-3A120.00	GR1001-3G120.00
Flat	Black	GR1100-3S120.00	GR1100-3A120.00	GR1100-3G120.00
Flat	White	GR1101-3S120.00	GR1101-3A120.00	GR1101-3G120.00

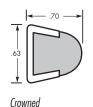


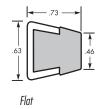


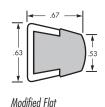
The tapered guide rails are supplied
with either #304 stainless steel or
galvanized steel channels with solid
UHMW inserts permanently locked
in place. The solid construction
and FDA/USDA approved material
make white UHMW-PE ideal for
food handling applications.

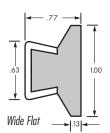
**TAPERED GUIDE RAILS** 

PROFILE	COLOR	Stainless Steel Channel	Galvanized Channel	
Crowned	White	GR3000-S120.00	GR3000-G120.00	
Flat	White	GR3100-S120.00	GR3100-G120.00	
Modified Flat	White	GR3200-S120.00	GR3200-G120.00	
Wide Flat	White	GR3300-S120.00	GR3300-G120.00	





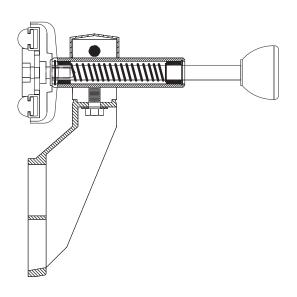




#### TRACKSTAR® QUICKCHANGE GUIDE RAIL SYSTEMS

- Reduce typical line changeover times by 75%
- Guaranteed set-up repeatability
- Simplify line tuning for optimum performance
- Eliminate the need for dedicated lines
- Corrosion-resistant stainless steel and composite components
- UHMW guides with conventional tapered and higher strength "C" channel options

Please visit www.fennerindustrial.com or call the factory at 800-243-3374 for more information.



## **Mounting Channels**

Installation is simple with standard 120" C channels in galvanized steel, 304 stainless steel, or anodized aluminum (C3 only). Either tack weld or bolt into place with optional mounting holes. Special lengths and 308 or 316 stainless steel are available; consult factory for details.

C3 MOUNTING CHANNEL	PART NO.	MATERIAL	<b>MOUNTING HOLES</b>	CENTERS	
	MC 0500	Anodized Aluminum	None	-	
.39	MC 0501	Anodized Aluminum	.20 Diameter	12 inch	
.06 39	MC 1000	Galvanized Steel	None	_	
<u></u>	MC 1001	Galvanized Steel	.20 Diameter	12 inch	
	MC 1500	#304 Stainless Steel	None	_	
	MC 1501	#304 Stainless Steel	.20 Diameter	12 inch	

C5 MOUNTING CHANNEL	PART NO.	MATERIAL	MOUNTING HOLES	CENTERS
—>  ss   <del>&lt;</del>	MC 2000	Galvanized Steel	None	_
	MC 2001	Galvanized Steel	.20 Diameter	12 inch
.08 — .47	MC 2500	#304 Stainless Steel	None	_
1.10	MC 2501	#304 Stainless Steel	.20 Diameter	12 inch

C9 MOUNTING CHANNEL	PART NO.	MATERIAL	MOUNTING HOLES	CENTERS
	MC 3000	Galvanized Steel	None	_
.87	MC 3001	Galvanized Steel	.20 Diameter	12 inch
.10 ->  71	MC 3002	Galvanized Steel	.26 Diameter	12 inch
	MC 3500	#304 Stainless Steel	None	_
1.50	MC 3501	#304 Stainless Steel	.20 Diameter	12 inch

C10 MOUNTING CHANNEL	PART NO.	MATERIAL	MOUNTING HOLES	CENTERS
<b>→</b>   .79   <del>&lt;</del>	MC 4000	Galvanized Steel	None	_
	MC 4001	Galvanized Steel	.20 Diameter	12 inch
.06 ->	MC 4500	#304 Stainless Steel	None	_
.08 –     -	MC 4501	#304 Stainless Steel	.20 Diameter	12 inch

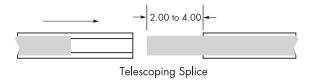
1.22	UC 5000			
	MC 5000	Galvanized Steel	None	-
.08	MC 5500	#304 Stainless Steel	None	_

#### **Installation Tips**

Installation of standard 120" C channel in galvanized, 304 stainless steel or anodized aluminum is an easy, cost-effective process. Simply mechanically fasten the channel to the mounting surface with screws. Fenner Drives can provide channel with 0.20" diameter mounting holes on 12" centers. Consult factory for availability. The other option is to tack weld the channel to the mounting surface.

#### **Telescoping Splice**

When connecting more than a single section of channel, make sure the adjacent ends are parallel. Then simply "telescope" the guide rail into the adjacent metal channel as shown in the illustration.



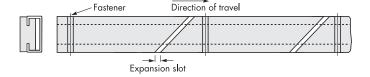
#### Thermal Expansion

Trackstar belt and chain guides are cut to size at the factory in an ambient temperature of about 73° F. When planning the installation, one must consider the effects of heat and the dissimilar thermal expansion properties of plastic materials versus steel. Higher temperatures will cause the Trackstar guides to expand more rapidly. Always work from the installed temperature and then determine the anticipated increase in environmental temperature to determine the expansion.

#### For example:

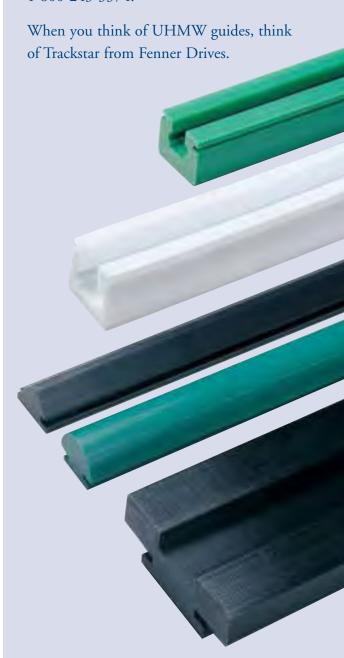
Installation at 73° F, maximum operating temperature can reach 160° F and UHMW-PE guide piece is 120" long.  $160^{\circ}$  F - 73° F = 87° F of temperature change Coefficient of thermal expansion from page 2 = 0.0001  $87 \times 120 \times 0.0001 = 1.044$ " of expansion

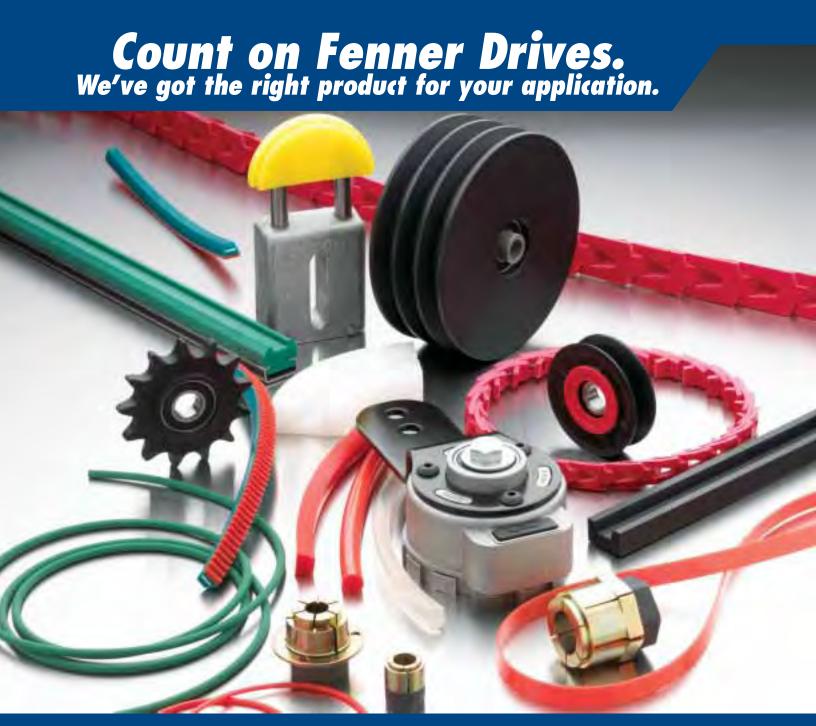
The illustration shows how to allow for the thermal expansion of plastic materials. Using short sections of guide and leaving small gaps (expansion slots) is preferable to using longer sections and leaving larger gaps. Fasten just one end of each section of guide to the channel to allow for expansion and contraction.



## **Custom Guides**

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